



Openings available for **Structural Steel Fitters** at Alliance Steel Fabrication in Tacoma, WA!

## STRUCTURAL STEEL FITTER

### Job Description:

- Verify proper material is being used prior to lay-out.
- Lay-out cuts, copes, holes, shear tabs and stiffeners complete per drawings.
- Get lay-out verification from another fitter prior to cutting to length & coping.
- Tack-weld all plates, clips & stiffeners complete per the approved shop drawing.
- Locate and provide for ship mark legend per shop standards.
- Send completed assemblies to QC for verification of accuracy after fit-up.
- Work with the shop superintendent & quality control on more complex assemblies as required. Provide for weep holes, hard to get to welds and segmented assemblies.
- Work in compliance with all shop safety rules & regulations.
- Facilitate good communications with all co-workers.
- Be in compliance with all company policies & procedures.
- Work with the shop superintendent to resolve drawing issues.
- Work with the shop superintendent to resolve material issues.
- Ensure that all projects meet or exceed Alliance Steel's quality expectations.

### Job Requirements:

- Minimum 5 years of experience
- Must be able to read blueprint

### Job Details:

- Day Shift; Full-time; 6:00am to 4:30pm
- Monday- Thursday
- Wage: min. \$18.00 to max. \$ 23.00 + Benefits

### Apply:

All interested job seekers, please apply with your resume on [workforce253.com](http://workforce253.com).

**Structural Steel Fitters  
needed!**

**Hiring for Full-Time in  
Tacoma, WA**

**Wage: \$18.00 to  
\$23.00/hr**

**Benefits available!**

**APPLY:**

**Please apply with your  
resume on  
[workforce253.com](http://workforce253.com)**

**QUESTIONS:**

**Contact Recruiter**

**Anna Moretti**

**[Anna.Moretti@rescare.com](mailto:Anna.Moretti@rescare.com)**

